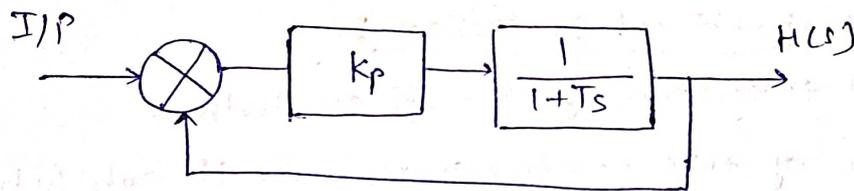
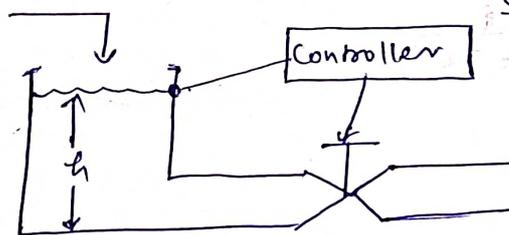


12/11/2008 :-

## Industrial Controllers :->

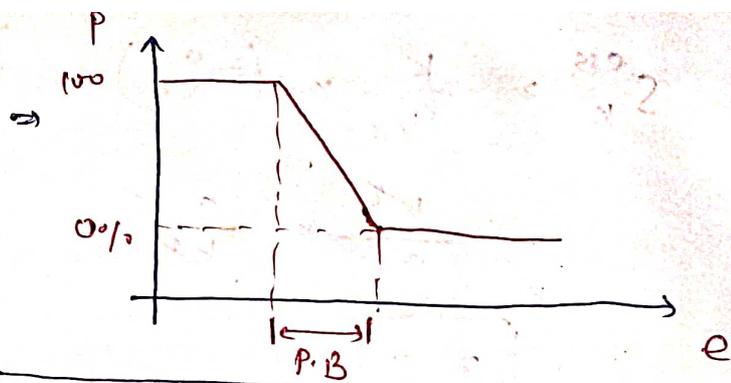
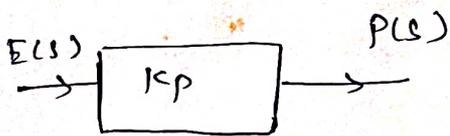


# -> Proportional Controller mode :-

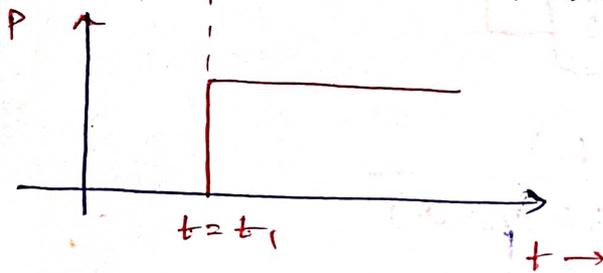
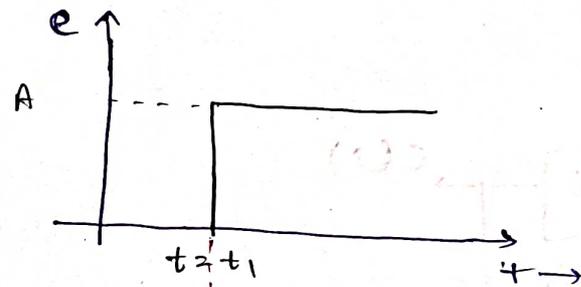
$$P \propto e$$

$$\Rightarrow P = k_p e \quad (\text{where } k_p = \text{Proportional Gain})$$

$$\text{So, } \boxed{P(s) = k_p E(s)}$$



$$\# \rightarrow \text{Proportional Band} = \frac{100}{K_p}$$



$$P = K_p A \quad [\text{as } e = A]$$

$$e_{ss} = \lim_{s \rightarrow 0} s \cdot \frac{1}{s} \frac{1}{1 + \frac{K_p}{(1 + Ts)}}$$

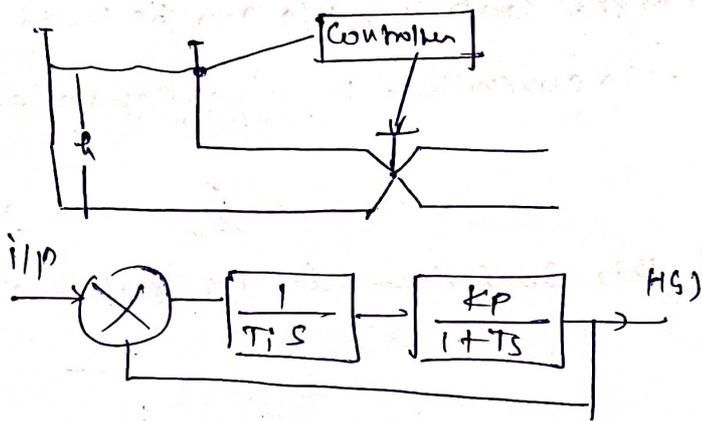
$$e_{ss} = \frac{A}{1 + K_p}$$

(offset)

### Imp. pts. about proportional controller

- # → It is natural extension of on-off controller
- # → Disadvantage of this control action is it exhibits permanent residual error known as offset at its operating point.
- # → A large gain  $K_p$  implies less offset but also a narrow "Proportional Band", which may convert our proportional action into only on-off action..

# Integral controller mode:



$$P \propto \int e dt$$

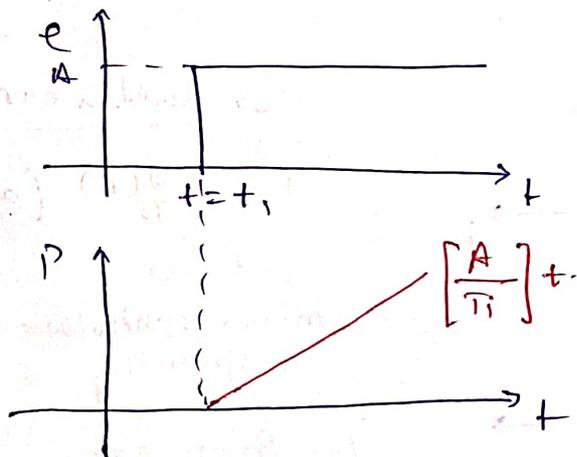
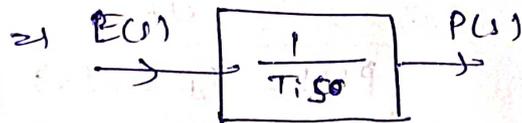
$$\Rightarrow P = K_I \int e dt \quad (\text{where } K_I \rightarrow \text{Integral scaling})$$

# → Defining Integral Time or Reset time

$$T_i = \frac{1}{K_I}$$

$$P = \frac{1}{T_i} \int e dt$$

$$P(s) = \frac{1}{T_i s} E(s)$$



$$P = \frac{1}{T_i} \int A dt \quad [\text{as } e = A]$$

$$P = \left[ \frac{A}{T_i} \right] t$$

$$e_{ss} = \lim_{s \rightarrow 0} s \cdot \frac{1}{s} \cdot \frac{1}{1 + \frac{1}{T_i s (1 + T_i s)}}$$

$$e_{ss} = \frac{A}{\infty} = 0$$

Important Pts. :-

# → The rate of change of integral controller o/p can be reset by changing one value of "Ti", hence this controller is also known as "Reset Controller".

# → The Disadvantage of this controller is its response to error is "slow or sluggish".

Derivative Controller Error :- (Rate Controller)

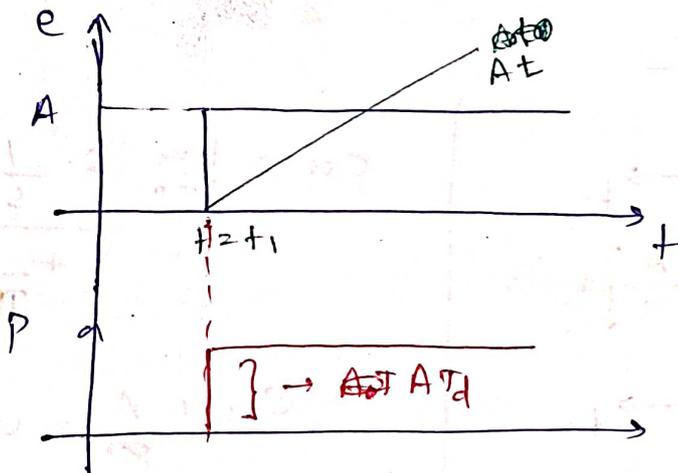
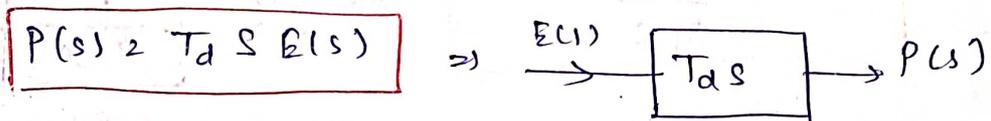
$$P \propto \frac{de}{dt}$$

$$\Rightarrow P = K_D \frac{de}{dt}$$

Defining Derivative time / Rate time T<sub>d</sub>.

$$T_d = K_D$$

$$\Rightarrow P = T_d \frac{de}{dt}$$



For Sudden error

$$P = T_d \frac{d(A)}{dt} \text{ [as } e = A]$$

$$P = 0$$

means, controller not respondy

~~for Ramp error~~

For Ramp error

$$P = T_d \frac{d(A t)}{dt} \Rightarrow A T_d$$

$$e_{ss} = \lim_{s \rightarrow 0} \frac{s \frac{A}{s^2}}{1 + T_d s} = \frac{A}{0} = \infty$$

-: Imp. Points :-

# → The disadvantage of this controller action is its doesn't respond to "sudden error" and for other types of errors its response is unually fast.

# → It is also called as "Anticipatory Control Action", because the controller sends a controller signal in Anticipations of the errors.

# → The charatersites of derivative action can be co-related with feed forward control action.

Composite Control Actions :-

1) :- P+I Controller mode :-

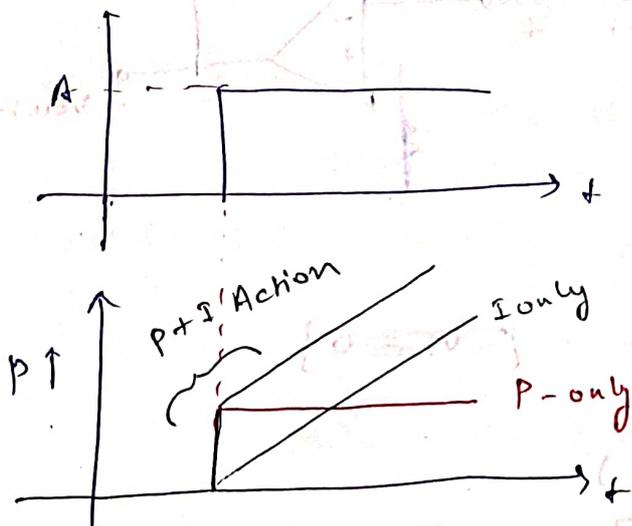
$$P = k_p e + \frac{k_p}{T_i} \int e dt$$

$$P(s) = \left\{ k_p \left( 1 + \frac{1}{T_i s} \right) \right\} E(s) \Rightarrow \boxed{k_p \left( 1 + \frac{1}{T_i s} \right)} \rightarrow P(s)$$

let  $e = A$

$$P = k_p A + \frac{k_p}{T_i} \int A dt$$

$$P = k_p A + \left[ \frac{A k_p}{T_i} \right] t$$



$$e_{ss} = \lim_{s \rightarrow 0} s \cdot \frac{A}{s}$$

$$1 + k_p \left( 1 + \frac{1}{T_i s} \right) \left( \frac{1}{1 + T_i s} \right)$$

$$e_{ss} = \frac{A}{\infty} = 0$$

⇒ It improve the Steady State response.

Now, for transient state Analysis 1.

$$e = \sin \omega t$$

$$P = k_p \sin \omega t + \frac{k_p}{T_i} \int \sin \omega t \cdot dt$$

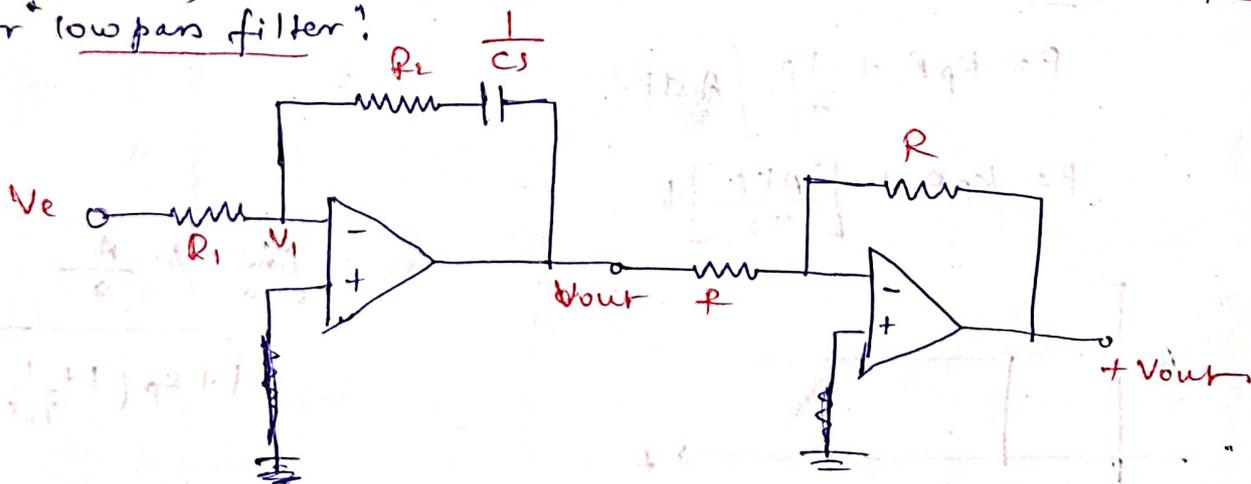
$$P = k_p \sin \omega t + \left( \frac{-k_p}{T_i} \right) \cos \omega t$$

$$P = \sqrt{(k_p)^2 + \left( \frac{-k_p}{\omega T_i} \right)^2} \sin \left[ \omega t + \tan^{-1} \left( \frac{-k_p / \omega T_i}{k_p} \right) \right]$$

$$P = \sqrt{(k_p)^2 + \left( \frac{-k_p}{\omega T_i} \right)^2} \cdot \sin \left[ \omega t - \tan^{-1} \left( \frac{1}{\omega T_i} \right) \right]$$

Important points:

- # → This controller is capable of improving the S.S response characteristics of the system.
- # → The integral action successfully eliminates the offset of proportional action.
- # → for sinusoidal deviation the phase of the controller o/p lag by " $\tan^{-1} \left( \frac{1}{\omega T_i} \right)$ ". Therefore its characteristics similar to lag compensator or low pass filter.



$$\frac{V_o - V_1}{R_1} = \frac{V_1 - V_{out}}{R_2 CS + 1} \quad [V_1 = 0]$$

$$\therefore \boxed{V_1 = 0} \rightarrow \text{(Here)}$$

$$\therefore V_o [R_2 CS + 1] = -V_{out} R_1 CS$$

$$-V_{out} = \frac{V_e R_2 C/s}{R_1 C/s} + \frac{V_e}{R_1 C/s}$$

Comparing this we get similar.

$$+V_{out} = \frac{R_2}{R_1} V_e + \frac{R_2}{R_1} \cdot \frac{1}{R_2 C} \int V_e dt$$

$$P = k_p e + \frac{k_p}{T_i} \int e dt$$

# P + D Controller mode 1  $\Rightarrow$

$$P = k_p e + k_p T_d \frac{de}{dt}$$

$$P(s) = \left\{ k_p [1 + T_d s] \right\} E(s) \Rightarrow \boxed{k_p (1 + T_d s)} \rightarrow P(s)$$

let  $e = At$

$$P = k_p At + k_p T_d \frac{d(At)}{dt}$$

$$\boxed{P = k_p At + A k_p T_d}$$

Steady State Analysis 1

$$e_{ss} = \lim_{s \rightarrow 0} s \cdot \frac{A}{s} \frac{1}{1 + k_p \frac{(1 + T_d s)}{(1 + T_s s)}}$$

$$\approx \lim_{s \rightarrow 0} \frac{A}{s + s k_p \frac{(1 + T_d s)}{(1 + T_s s)}} = \frac{A}{0} = \infty \quad \left[ \text{Error remains in its max value} \right]$$

-! Transient State Analysis 1 -

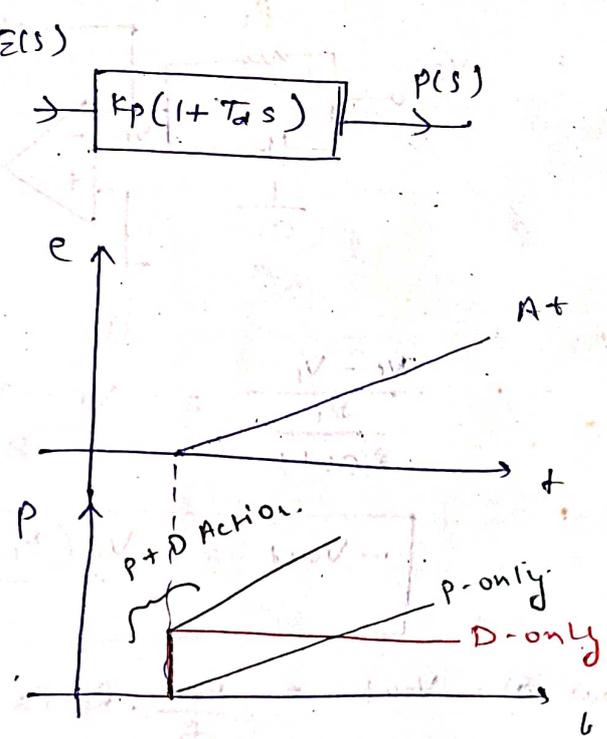
let  $e = \sin \omega t$

$$P = k_p \sin \omega t + k_p T_d \frac{d}{dt} \sin \omega t$$

$$P = k_p \sin \omega t + \omega k_p T_d \cos \omega t$$

$$P = \sqrt{k_p^2 + (\omega k_p T_d)^2} \cdot \sin \left[ \omega t + \tan^{-1} \left( \frac{\omega k_p T_d}{k_p} \right) \right]$$

$$P = \sqrt{k_p^2 + (\omega k_p T_d)^2} \cdot \sin \left[ \omega t + \tan^{-1} \omega T_d \right]$$

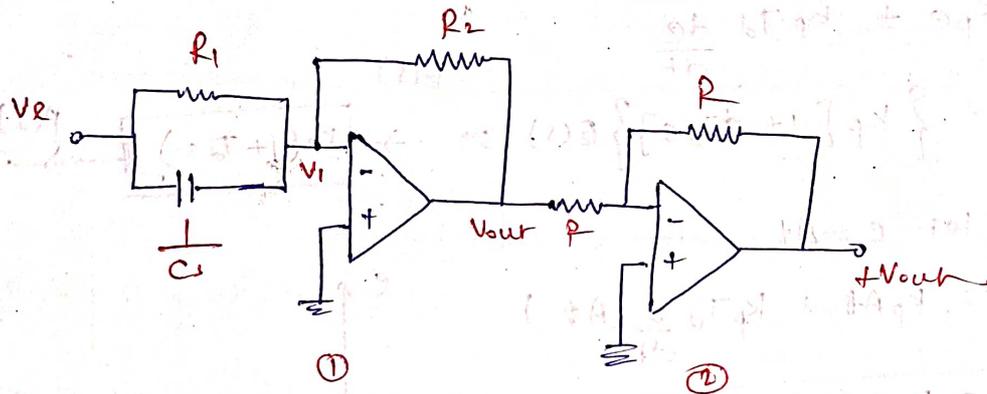


## Important points

# → It is capable of improving the transient state characteristics or speed of response of the system.

# → It improves the stability of system in terms of speed of response.

# → For sinusoidal deviation the phase of controller o/p leads by  $\tan^{-1} \omega T_d$ . Hence characteristics are similar to lead compensator or high pass filter.



$$\frac{V_e - V_1}{R_1} = \frac{V_1 - V_{out}}{R_2}$$

$$-V_{out} = \frac{V_e (R_1 C s + 1) \cdot R_2}{R_1} \quad \text{--- (1)}$$

$$\text{Now } \textcircled{2} \quad -V_{out} = \frac{R_2}{R_1} \cdot R_1 C s V_e + \frac{R_2}{R_1} V_e \quad \rightarrow \textcircled{2}$$

$$+V_{out} = \frac{R_2}{R_1} V_e + \frac{R_2}{R_1} R_1 C \frac{dV_e}{dt}$$

$$P = k_p e + k_p T_d \frac{de}{dt}$$

Comparing these two, come out as similar.

## PID controller Mode I

# → It improves both the transient and steady state response chara. of the system.

# → It is similar to lead lag compensator or Band stop filter.



②

$$-V_{out} = \frac{V_e [R_1 C_1 s + 1] [R_2 C_2 s + 1]}{R_1 C_2 s}$$

$$-V_{out} = \frac{V_e [R_1 C_1 R_2 C_2 s^2 + s(R_1 C_1 + R_2 C_2) + 1]}{R_1 C_2 s}$$

$$-V_{out} = \frac{V_e \cdot \cancel{R_1} R_2 C_2 \cancel{C_2} s^2}{\cancel{R_1} \cancel{C_2} s} + \frac{V_e \cancel{s} [R_1 C_1 + R_2 C_2]}{R_1 C_2 \cancel{s}} + \frac{V_e}{R_1 C_2 s}$$

$$-V_{out} = V_e \left[ \frac{R_2 C_2}{R_1 C_2} + \frac{R_2 C_2}{R_1 C_2} \right] + \frac{V_e}{R_1 C_2 s} + R_2 C_1 s V_e$$

$$-V_{out} = V_e \left[ \frac{C_1}{C_2} + \frac{R_2}{R_1} \right] + \frac{V_e}{R_1 C_2 s} + R_2 C_1 s V_e$$

$$\text{as } \frac{C_1}{C_2} \ll \frac{R_2}{R_1}$$

$$\therefore +V_{out} = \frac{R_2}{R_1} V_e + \frac{R_2}{R_1} \cdot \frac{1}{R_2 C_2} \left( V_e dt + \frac{R_2}{R_1} \cdot R_1 C_1 \frac{dV_e}{dt} \right)$$